



# **ENGINEERING AND PROCUREMENT**

Our engineering capabilities are applied to a wide range of works and delivery methods: from EPC projects to maintenance services. Leveraging on field experience, we inject first class engineering solutions into all our activities. Procurement means to manage the overall supply chain through an internal and external network that allows to capitalize the experience.

# CONSTRUCTABILITY

We analyze all project processes aiming to optimize construction sequences and practices.

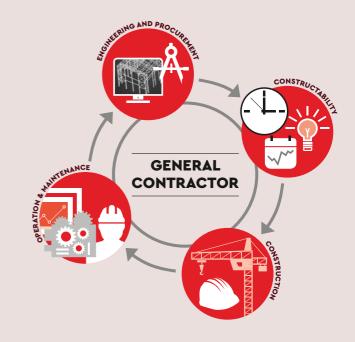
The integration of construction knowledge in all project activities, starting from engineering and procurement up to commissioning, allows us to achieve the overall project objectives in compliance with time, accuracy and HS&E requirements.

# CONSTRUCTION

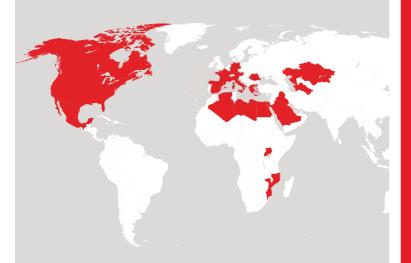
Our experience in construction is a wealth of knowledge developed over decades executing challenging projects all over the world. As a result of our experience in all disciplines, we offer our clients full reliability and performance: this is our main goal.

# **OPERATION & MAINTENANCE**

Our many years of experience in global operation & maintenance services allow us to integrate the client's operational capabilities. The goals are production efficiency and optimised overall project lifecycle costs.



# perating internationally as a Local General Contractor



ALGERIA, AUSTRIA, CANADA, EGYPT, FRANCE, GERMANY, GREECE, IRAQ., ITALY, KAZAKHSTAN, LIBYA, MEXICO, MOZAMBIQUE, ROMANIA, SAUDI ARABIA, SPAIN, TURKMENISTAN, UGANDA AND USA.

7,000

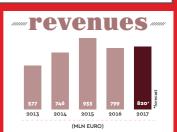
**EMPLOYEES**WORLDWIDE

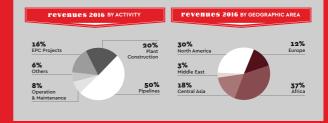
4

continents

# 19 COUNTRIES

years in Oil & Gas





# Forged in the most challenging areas





Sahara Desert

African Bush





Central Asian Frozen Steppe

Andes Mountains and Atacama Desert

# 1946

· Saul Bonatti establishes the company "Ing. Saul Bonatti & F.llo".

# 1946/1973

· Construction and erection of the first Oil & Gas plants in Italy, construction of high pressure Oil & Gas pipelines.

# 1974/1976

· Bonatti becomes a joint stock company and, with the founder's death, is acquired by the current leading group.

# 1979

· First contract in Libya.



# 1980/1984

# 1992

# 1994

- Development in EPC projects, offshore structures and civil engineering.
- · First contract in Germany.
- · First contract in Spain.

# 1998

· "The highest pipeline in the world", crossing the Andes at 5,000 m.

# 1999 in Kazakhstan.

- - · First contract in Saudi Arabia.

# 2006

# 2007/2010

# 2011

2014

2005

- · Acquisition of Carlo Gavazzi Impianti.
- Revenue growth exceeds 20% for three consecutive years.

· First contract in Algeria and

· First contract in Iraq.

# 2012

- First contract in Mexico.
- · "ENHL-Bonatti LDA" is incorporated in Mozambique.
- · First contract in Romania.

# 2015

# 2016

2013

# 2017

- · First contract in Mozambique.
- · First contract in Greece.
- · "Bonatti USA" is incorporated in Houston, Texas,



# WORKFORCE

As a multi-national company with a local culture, we are committed to reducing the current 10% expats working locally to under 5% in the next 3 years.

We are dedicated to recruiting and training the workforce locally, and to partnering with universities and educational institutions to help drive the local economy. We aim to create a highly engaging, motivating environment offering targeted training and growth programmes focusing on individuals' needs and goals.

Our ultimate aim is to achieve high local retention rates and to secure the best services and support.





# **LOCAL PARTNERS**

To compete effectively on the global energy market and to sustain local communities, it is important to source goods and services locally, without ever compromising on quality, delivery, timing or costs.

Our strict supplier selection and monitoring procedure ensures every supplier meets our business requirements. Moreover, our tendering and procurement procedures ensure local companies are treated equitably during the bid process.

Our goal is to create a solid network of local partners who comply with our stringent qualification procedures and add value to our client's assets.

# COMMUNITY

We are committed to understanding the social and environmental impact of our activities, so as to achieve mutually beneficial coexistence with the communities in the countries where we operate.

Our strong local rooting consolidates our presence, with positive consequences both for business and for the local communities.

We conduct our activities in full respect of the cultural, religious and ethnic traditions of the local communities, with the aim of contributing to the improvement of the socio-economic conditions of the territory in which we operate.



# A TASTE OF OUR LOCAL EXPERIENCES



# MOZAMBIQUE -DEVELOPMENT THROUGH LOCAL PARTNERSHIP

In late 2013, ENHL and Bonatti were incorporated as the Local NewCo, "ENHL - Bonatti LDA".

The scope of "ENHL - Bonatti IDA" is to become the leading Local Contractor for the Oil & Gas Industry in Mozambique. The NewCo provides a full-cycle range of services in the Oil & Gas and Power fields, and relies on strong cooperation with local firms to maximize the local content, combining Bonatti know-how with ENHL in-depth knowledge of the country.

In 2015, the company was awarded the first pipeline contract by Sasol.

# **ALGERIA - WORKFORCE**

With over 98% of our 4,000 employees in the country being local, and with our strong commitment to a highly strategic project promoting national economic growth, our Group may be said to be fully integrated in Algeria. Our Algerian personnel is supported by Corporate Social Responsibility initiatives that include several assistances.





The 57th President of Mexico, Enrique Peña Nieto, congratulates Ms. Luz Maria Damien, Head of Bonatti Engineering in Mexico, upon completion of the Los Ramones I Project.



# MEXICO -COMMUNITY SUPPORT

We are strongly integrated in the country, with over 92% of local employees at all levels being Mexican. Moreover, our Mexican Branch and the local company Bonatti Mexico support local communities through corporate social responsibility initiatives. In the areas where we operate, like the Tamaulipas State, we support institutes such as orphanages (e.g. Cuidad Meth donations and by restoring their facilities.



QHSE principles are essential when acting within a competitive market, and must be supported by an effective Quality, Health, Safety and Environment management system. We are committed to ensuring all our staff fully understands and applies these fundamental procedures.

Q Our primary aim is to satisfy our clients' needs, in order to meet their expectations with high levels of efficiency updout the project lifecycle. Our goal is to achieve constant performance improvement in accordance with the current state-of-the-art requirements of the ISO 9000 regulations.

Our mandatory goal is to execute projects to a high HSE standard.

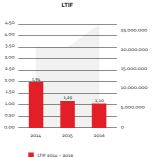
Continuous training ensures staff remains up-to-date with the latest HSE standards and regulations. Our HSE culture is communicated top-down, from top management to workers on site.

Our HSE Policy states:

ALL BONATTI EMPLOYEES AND THE EMPLOYEES OF OUR SUBCONTRACTORS ARE ENTITLED. AND INDEED HAVE THE RESPONSIBILITY TO REFUSE TO PERFORM WORK IF THEY FEEL THAT SUCH WORK IS UNSAFE OR POTENTIALLY HAZARDOUS.

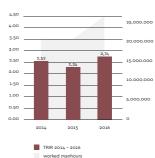








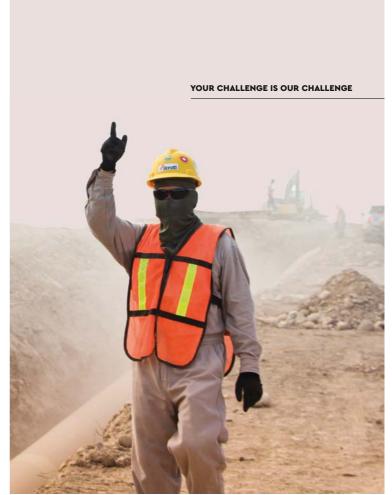
worked manhours



TRIR

TRIR = Number of TRI x 1.000.000 / Worked Manhours \* Data comprehensive of Subcontractors man-hours









# **ENGINEERING CAPACITY: 220,000 HOURS/YEAR**





Our Engineering Centres are located in Fano and Marcallo

Our Engineering is split into the following design departments:

- · Process (PRO)
- · Mechanical Equipment, Machinery and Packages (MAC)
- Health, Safety and Environment (HSE)
   Piping (TUB)
- · Pipeline (PPL) Civil (CIV)
- · Instrumentation, Automation and Telecommunication (SAT)
- Electrical (ELE)
- Project Engineering Management (PEM)

Each department manages its own spheres of competence, providing the following engineering services:

- Feasibility Studies and Basic Design
   Front End Engineering Design (FEED)
- · Detailed Engineering Design
- Procurement Assistance (MR, TBE, supplier follow-up)
- Pre-commissioning, Commissioning and Start-Up procedures Operating manuals
- Site assistance

Our engineering design skills combine with the latest software tools for a wide range of work on EPC projects: Tri-phase separation (oil, gas and water)

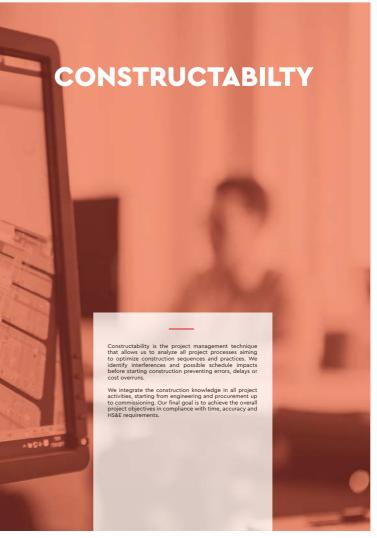
- · Crude oil dehydration and desalting
- Gas sweetening Water treatment
- Utilities plants
- · Power generation
- Gas compression · Oil pipeline pumping
- Multi-phase pumping
- · Production activation (gas lift)
- Production improvement (water and gas injection) Gathering systems and Pipelines
- · Buildings (control rooms, electrical substations,
- workshops and warehouses)

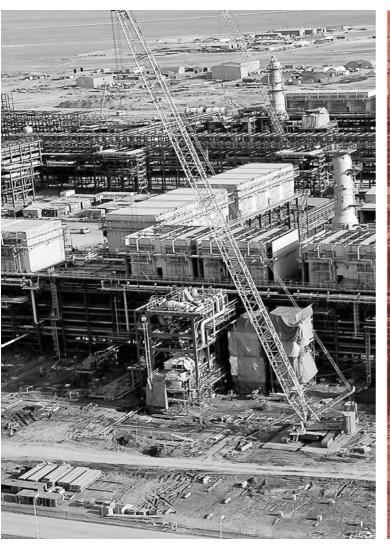
The most advanced technologies are employed with a view to keeping the standard of design high and executing projects in compliance with all international and local standards, as well as with the client's technical specifications and any contractual obligation.

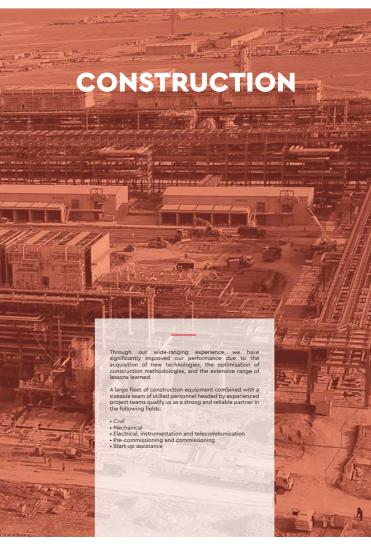
The main strength of our Engineering Centres is their involvement in Bonatti Group EPC Projects, which enables our engineering staff to keep constantly up-to-date through "lessons learned" feedback from our site activities.

This is a significant advantage that only engineering structures that are fully integrated with EPC general contractors can benefit from.









ALRAR FIELD - SEPARATION AND BOOSTING COMPRESSION PLANT, ALGERIA

Scope of work: EPC, commissioning and start-up.

Gas turbines installed: no.8 PGT 25

Civil works:

• Cutting 211,000 m<sup>3</sup>

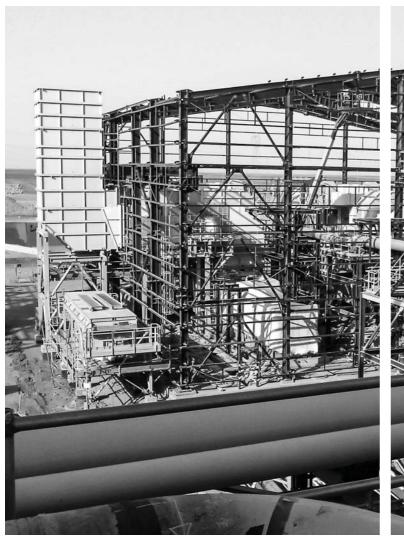
• Filling 235,000 m<sup>3</sup>

• Concrete 21,500 m<sup>3</sup>

Mechanical works:
• Piping 113,500 id
• Steel structure 3,000 tonnes
• Equipment 5,900 tonnes











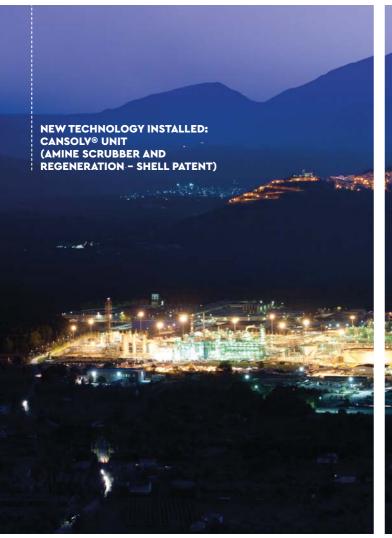
# CENTRO OLIO VAL D'AGRI, ITALY

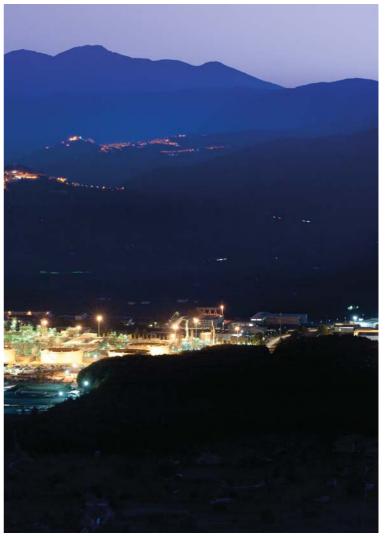
Scope of work: EPC, plant debottlenecking.

Civil works: concrete 7,200 m<sup>3</sup>

- Mechanical works:
   Piping 1,500 tonnes
   Steel structure 2,200 tonnes
   Equipment 3,000 tonnes







OURHOUD OIL FIELD - INCREASED WATER HANDLING, ALGERIA

Scope of work: EPC and commissioning.

Civil works: concrete 1,250 m3

- Mechanical works:

   Piping 71,000 id

   Steel structure 600 tonnes

   Equipment 1,500 tonnes

   Pipeline 8,550 m

Direct man-hours: 810,000





# LOS RAMONES I - PHASE II, MEXICO

Scope of work: engineering, procurement, construction, commissioning and start-up of 2 compressor stations.

Civil works: concrete 7,000 m3

Mechanical works:
• Steel structure 400 tonnes
• Equipment 2,330 tonnes

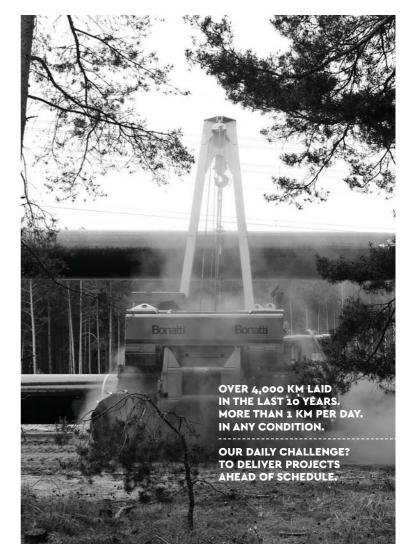
Man-hours: 1,344,000

# **PIPELINES**

We rank among the largest international pipeline contractors, with a strong record of pipes laid around the world under the most difficult environmental and logistical conditions, such as deserts, mountains (up to 5,000 m), forests, jungles, swamps and forzen steppes.

The projects executed for the Oil & Gas industry include onshore pipelines and facilities projects, providing project management, engineering, procurement, construction, commissioning, operation, and maintenance services.

Our large, modern and specialised construction equipment fleet, which includes an in-house manufactured Pipe Mechanical/Electronic Welding System, allows us to execute every type of Oil & Gas pipeline, reliably, flexibly and quickly.







Laying over 4,000 kilometers of pipelines in 10 years deserved a deep experience in the execution of ambitious projects, trusting in professionals which are capable and passionate about their work and have developed cutting-edge equipment.

The passion of our people drives us constantly to look for solutions that provide to our clients the best performance in terms of timing and minimization of error percentage rate.

The latest mechatronic welding system ROB.E 10:01 is the

result of a process of research and study carried out in the field for over 25 years.

Designed to weld pipes of every thickness with a diameter above 10", our automated system has been refined in the construction sites to ensure the profitability of our clients.

The continuous delopment of the best available technology allows us to have a flexible system and maximum reliability.

TO DATE THE PEAK ACHIEVED IN WELDING PROCESSES IS REPRESENTED BY TWO PROJECTS:

- NEW KASHAGAN TRUNKLINES SYSTEM PROJECT\*
   OUR PERFORMANCE OF 30 DINTS PER DAY WITH PIPE MATERIAL "API SL X65 15-9 MM + CLAD INCONEL 625 3,0 MM (ISO GRADE CRA CLAD CS PIPELINE 3185 L415)" CONTRIBUTED SIGNIFICANTLY TO THE DELIVERY OF WORKS WITH 3 MONTHS A HEAD OF SCHEDULE.
- 'EL ORO MAZATLAN PIPELINE'

  WE REACHED A PEAK OF 302 JOINTS PER DAY WITH A FINAL RAPAIR PERCENTAGE RATE OF 0.6% DELIVERING
  WORKS 6 MONTHS AHEAD OF SCHEDULE.

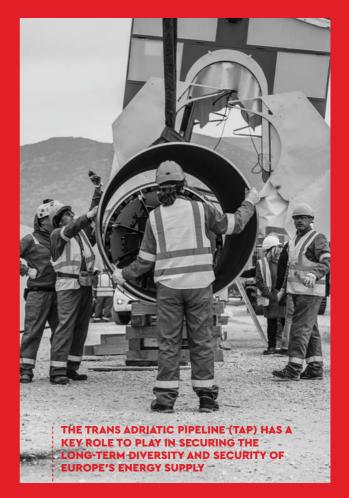
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### TRANS ADRIATIC PIPELINE (TAP), GREECE

# Scope of work: EPC pipeline.

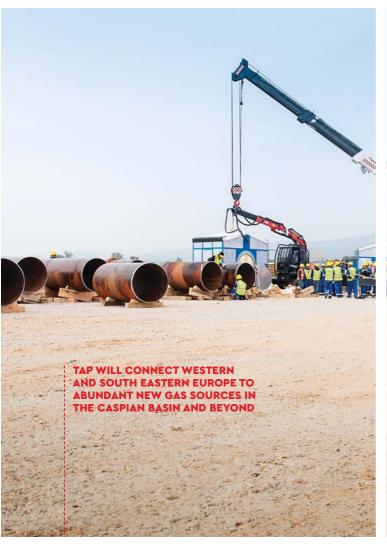
- Pipe size: 48"
- Length: 365 km
   Notes: 14 GBVs block valve stations and 1 Pigging Station in GCSo1 are included in the scope of work













# ROMPCO LOOP LINE 2 PROJECT, MOZAMBIQUE

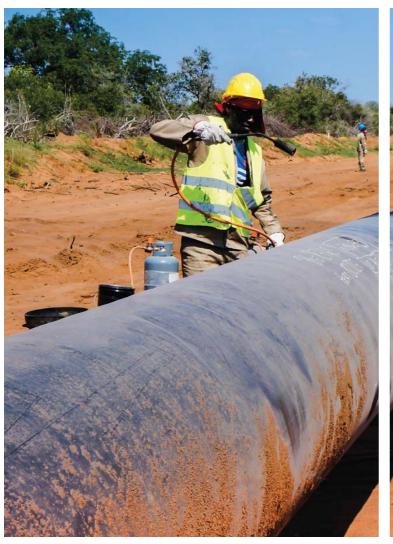
# Scope of work: pipeline construction.

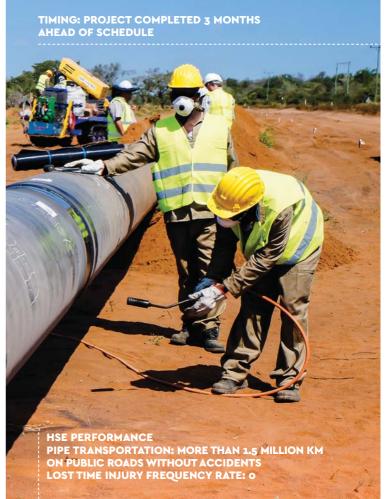
- Pipe size: 26"
   Total length: 127 km





PROJECT EXECUTED BY: ENHL-BONATTI **HOURS WORKED: MORE THAN 1 MILLION PERSONNEL AT PEAK: 600 PEOPLE MOZAMBICAN WORKFORCE: 86,7%** 





# NEW KASHAGAN TRUNKLINES SYSTEM PROJECT, KAZAKHSTAN

Scope of work: replacement of oil and gas pipelines.

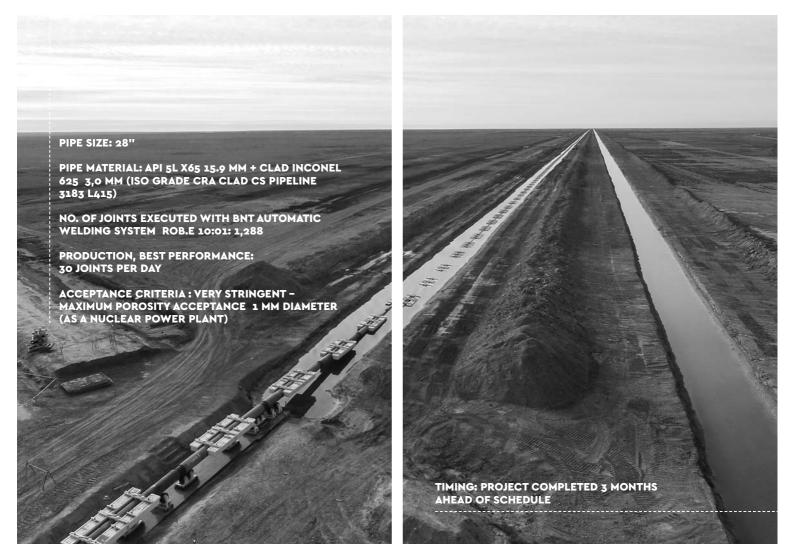
- Pipe size: 28"
  Total length: 45,2 km
  Onshore stretch: 26,1 km (conventional) method)





STRETCHES LAID WITH **PUSH AND PULL METHOD:** 

- SWAMP 4,1 KM
- SHALLOW WATER 15 KM

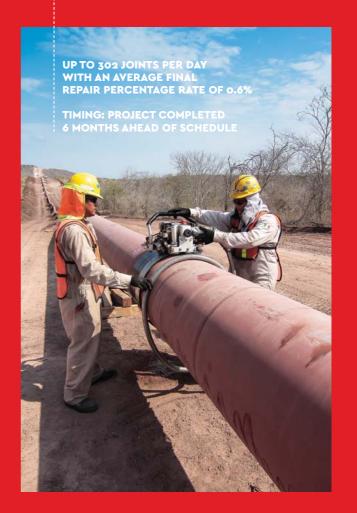




# EL ORO - MAZATLAN PIPELINE, MEXICO

# Scope of work: EPC pipeline.

- Pipe size: 24"
  Total length: 430 km
  Crossings: 400



### LOS RAMONES - FRONTERA PIPELINE, MEXICO

# Scope of work: EPC pipeline.

- Pipe size: 48"
  Total length: 117 km
  Notes: includes two major metering and filtering facilities

   Notes: metering and filtering facilities
   Notes: metering and filtering facilities
   Notes: Notes in the metering and filtering facilities
   Pipe size: 48"
   Total length: Notes in the metering and filtering facilities
   Notes: No





TIMING: **DELIVERED 3 MONTHS AHEAD OF SCHEDULE** 





# AUTOMATION & ELECTRICAL SOLUTIONS

Our Group is a Main Automation Contractor (MAC) for electrical, instrumentation, and automation equipment.

In particular, our subsidiary Carlo Gavazzi Impianti, headquartered in the Milan industrial area, is an International EPC Contractor in power, electrical, instrumentation, control and MEP projects, capable of delivering projects on an EPC basis.

Its competences allow us to operate as a MAC in the following sectors:

- Oil & Gas
- Infrastructure
- Petrochemical
- · Power transmission
- Conventional power generation
- · Renewable energy power plants

# PRIMARY AND SECONDARY CABLES: 5,800 KM

### BOLASHAK ONSHORE PROCESSING FACILITY (KASHAGAN PROJECT), KAZAKHSTAN

Scope of work: electrical, instrumentation and telecommunication installation for oil, gas, sulphur, slug catcher and flaring plants and systems.

- Total man-hours: 12,000,000
- Staff at peak: 2,650
   Electrical buildings: 13 (9 substations + 4)
- satellite buildings)
- Instruments: 12,000 (calibration on 4,000 + items)
- Junction boxes: 2,700
- Electrical cabinets: 220
- Wiring connections: over 380,000







# WEST QURNA 2 POWER PLANT, IRAQ

Scope of work: commissioning, start-up assistance and operation & maintenance



# No. OF WELLS: 2,579



# MAINTENANCE & LOGISTIC SERVICES, ROMANIA

Scope of work: multi-disciplinary maintenance and logistics tasks on upstream plants.

- Area: Targoviste and Bolentin Districts No. of oil treatment centres: 8
   Gas treatment centres: 2
   Compression stations: 7

- Compression stations: 7
  Tank farms: 11
  Water and steam injection plants: 5
  Electric power lines: 700 km
  No. of technicians: 450

# MELLITAH AREA, LIBYA: COMPLEX AND GAS COMPRESSOR STATION

Scope of work: general maintenance services and assistance with operations.





# **BONATTI LOGISTIC BASE**

AREA: 15,000 SQMT CAPACITY: 1,000 PEOPLE OFFICES: 1,500 SQMT WORKSHOP: 500 SQMT WAREHOUSE: 1,000 SQMT





# **WELL PRODUCTION SERVICES**

We offer a wide range of innovative production services for remote or marginal wells that can shift clients' costs from CAPEX to OPEX, optimising financial resources and sharing costs and responsibilities.

The main services we provides are:

- Multiphase production
   Water injection
- Gas storage and Gas Boosting
   Salt dilution and Desalting
- · Artificial lifting

We control and monitor all facilities in real time by means of satellite remote control (no staff presence).
We ensure secure web-server access anytime, anywhere,

- Zero environmental impact (no gas flaring)
- . Capacity to operate up to a 95/100% gas-oil ratio, both with progressive cavity pumps and twin screw technology

# **OUR MULTIPHASE PUMPS ARE CURRENTLY IN OPERATION** IN THE FOLLOWING AREAS:

- HASSI MESSAOUD
- BERKINE
- MENZEL LEDJMET EAST (MLE)
- BRN ROM









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